



1 SERVICE CHECK

<u>General</u>	Conveyor Belt	
General condition	Belt tension	
Foreign bodies inside conveyor	Belt tracking – load	
External damage	Belt tracking – unload	
Internal damage	Splice condition	
Safety and warning signs	Edge condition	
Access panels	Overall condition	
Operation	 <u>Mechanical</u>	
Belt operation – load	Extension drive – Torque Limiter	
Belt operation – unload	Extension drive – Chain and anchors	
Extend	Extension drive - Motor	
Retract	Extension shafts	
Raise	Front load wheels and shafts	
Lower	Rear guides and bearings	
Traverse	Belt pulleys	
Lights	Drive pulley	
Push buttons	Tilt hydraulics	
Emergency stops	Tilt pivot pin	
Extension stop bar	Traverse wheels	
Pop out rollers	Traverse rails	
Audible warning device	Man-Rider platform	
Electrical		
Damage to electrical items	Main isolation switch	
Power supply	Internal control cables	
Comments		
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